

Data Sheet version 2.16.2023

DESCRIPTION	Cleaning fluid for PERMACORR [®] hybrid polymeric phosphate-cementitious coating.
RECOMMENDED USES	PERMACORR [®] Gun Cleaner is specifically formulated to clean spray guns and equipment after using PERMACORR [®] hybrid polymeric phosphate-cementitious coating.
PRODUCT FEATURES	PERMACORR [®] Gun Cleaner both cleans and protects spray equipment after use. It contains cleaning agents that effectively remove PERMACORR [®] Part A and Part B from spray lines as well as neutralizing acid and alkaline residues which may affect metal parts if not fully clean. PERMACORR [®] Gun Cleaner also contains anticorrosive additives to prevent corrosion of metal parts. PERMACORR [®] Gun Cleaner is fully biodegradable and leaves no unwanted residues

TECHNICAL DATA

MIXING RATIO	Use undiluted or 50:50 with clean fresh water
VOLUME SOLIDS	100% Volatile
VOC	Less than 1g/l
HAPS CONTENT	Zero
WEIGHT PER GALLON	8.34 lbs 1.0 kg/l
POT LIFE	Approx. 1-2 minutes
PACKAGING	1 gallon, 4.5-gallon plastic pails 18L
SHELF LIFE	60 months from date of manufacture
STORAGE	Protect from frost, do not store below 32°F.

CLEANING INSTRUCTIONS

Plural Feed Airless Spray:

Hoppers, pumps and spray guns should be flushed with PERMACORR[®] Gun Cleaner diluted 1:1 with fresh water to remove residual paint in spray-lines. Waste material should be discarded. Final circulating wash with undiluted PERMACORR[®] Gun Cleaner is recommended. For complete removal of residues, a re-circulation time of 1 hour or more is required. Equipment is fully cleaned when clean PERMACORR[®] Gun Cleaner is no longer discolored.

Tools and ancillary equipment can be cleaned with PERMACORR[®] Gun Cleaner. Steel tools, nonferrous metals and plated metals may show a degree of permanent discoloration after using PERMACORR[®].

Waste disposal:

Although all the components are biodegradable waterborne low toxicity products, local disposal regulations for paint products must be followed. RCRA Hazard Class: Non Hazardous. Not regulated for transport.

Warranty: Limited product warranty can be found on www.api-smartcoat.com. No specific warranty is implied.

PERMACORR[®]
Gun Cleaner



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